

5	$48 \times$		$5 -$		$8 +$
$3 +$	$18 \times$		$15 \times$		
			$20 \times$	$2 \div$	
$1 -$		$10 \times$		$7 +$	
$30 \times$				$12 +$	
$12 +$			$2 -$		